



Van Laere International nv Mevr. Nathalie Van Laere Zwaarveld 48 9220 HAMME

Your notice of Your reference Date 25-06-2020 03-07-2020

Analysis Report 20.03966.01

Required tests:

ISO 9237 (1995) Determination of air permeability

EN ISO 16890-2 (2016) Filter efficiency ISO 6330 (2000) + A1 (2008), ISO Washing and drying

6330 (2012)

Centexbel Testing Community masks - §8.2 and §8.3 (NBN DTD S 65-001)

Identification number	Information given by the client	Date of receipt
T2013898	LAYER 1 (main fabric)	25-06-2020
T2013899	LAYER 2 (filter)	25-06-2020
T2013900	LAYER 3 (lining)	25-06-2020
T2013901	Community mask	25-06-2020

Lies Alboort Order responsible

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Reference: M2013996

T2013898 - LAYER 1 (main fabric)

T2013899 - LAYER 2 (filter) T2013900 - LAYER 3 (lining)

Determination of air permeability

Date of ending the test 29-06-2020 Standard used ISO 9237 (1995)

Product standard NBN DTD S 65-001 (2020)

Deviation from the standard

Conditioning 20°C, relative humidity 65%

Apparatus Textest FX 3300

Gauge surface 20 cm²
Tested side Outer side
Underpressure used 1 mbar (100 Pa)

Number of measurements 10

	Air permeability
	1/(m².s)
#1	511
#2	520
#3	492
#4	521
#5	529
#6	506
#7	509
#8	497
#9	493
#10	497
Average	507 l/(m ² .s)



Reference: M2013997

T2013898 01d - LAYER 1 (main fabric)

T2013899_01d - LAYER 2 (filter) T2013900 01d - LAYER 3 (lining)

Filter efficiency

Date of ending the test 03-07-2020

Standard used EN ISO 16890-2 (2016) Product standard NBN DTD S 65-001 (2020)

Execution at external facilities – witnessed by Centexbel-personnel

The results of this test relate only to the samples in the external facilities conditions.

The performance results cannot by themselves be quantitatively applied to predict filtration in all "real life" environments.

Test conditions

Test aerosol	KC1
Air flow rate (m^3/s)	1.000
Temperature (°C)	23
Barometer Pressure (hPa)	987.4
Relative humidity (%RV)	56

Result

Average Efficiency in % at 3 μ 91





Reference: T2013898 - LAYER 1 (main fabric)

Washing and drying

Date of ending the test 29-06-2020

Standard used ISO 6330 (2000) + A1 (2008), ISO 6330 (2012)

Product standard NBN DTD S 65-001 (2020)

Deviation from the standard 30 minutes at 60°C

Apparatus Wascator FOM 71 (type A)
Used detergent ECE detergent (Type 3)
Washing method and 6N- 60°C (2012)

temperature

Drying method $F = \text{tumble dry } (\bullet) (2012)$

Number of washing cycles 5 Mass of the test specimens 694 g

Remark Washing always occurs with a ballast type III 100% PES

regardless of the composition of the fabric.

Sample generated: T2013898_01d



Reference: **T2013899 - LAYER 2 (filter)**

Washing and drying

Date of ending the test 29-06-2020

Standard used ISO 6330 (2000) + A1 (2008), ISO 6330 (2012)

Product standard NBN DTD S 65-001 (2020)

Deviation from the standard 30 minutes at 60°C

Apparatus Wascator FOM 71 (type A) Used detergent ECE detergent (Type 3) Washing method and 6N-60°C (2012)

temperature

 $F = \text{tumble dry } (\bullet) (2012)$ Drying method

Number of washing cycles Mass of the test specimens 417 g

Washing always occurs with a ballast type III 100% PES Remark

regardless of the composition of the fabric.

Sample generated: T2013899 01d





Reference: T2013900 - LAYER 3 (lining)

Washing and drying

Date of ending the test 29-06-2020

Standard used ISO 6330 (2000) + A1 (2008), ISO 6330 (2012)

Product standard NBN DTD S 65-001 (2020)

Deviation from the standard 30 minutes at 60°C

Apparatus Wascator FOM 71 (type A)
Used detergent ECE detergent (Type 3)
Washing method and 6N- 60°C (2012)

temperature

Drying method $F = \text{tumble dry } (\bullet) (2012)$

Number of washing cycles 5 Mass of the test specimens 350 g

Remark Washing always occurs with a ballast type III 100% PES

regardless of the composition of the fabric.

Sample generated: T2013900 01d





Reference: T2013901 - Community mask

Testing Community masks - §8.2 and §8.3 (NBN DTD S 65-001)

Date of ending the test 29-06-2020

§8.2 Visual inspection of new face mask

Check of general confection, length of elastics/straps, soiling, etc.

§8.3 Resistance head securing

Verification of the tensile strength of the head securing is done by putting on the mask 5 times and taking it off.

This is done by 3 persons with different morphologies,

Result	
8.2 Visual inspection	Pass
8.3 Resistance head securing	Pass (*)

^(*) All 3 of the test persons found the lowest elastic too wide. This was however no reason for failure.



Sample history

T2013898_01d LAYER 1 (main fabric)

From sample T2013898 and the following procedure (LAYER 1 (main fabric))

Washing and drying

Date of ending the test 29-06-2020

Standard used ISO 6330 (2000) + A1 (2008), ISO 6330 (2012)

Product standard NBN DTD S 65-001 (2020)

Deviation from the standard 30 minutes at 60°C

Apparatus Wascator FOM 71 (type A)
Used detergent ECE detergent (Type 3)
Washing method and 6N- 60°C (2012)

temperature

Drying method $F = \text{tumble dry } (\bullet) (2012)$

Number of washing cycles 5 Mass of the test specimens 694 g

Remark Washing always occurs with a ballast type III 100% PES

regardless of the composition of the fabric.

T2013899 01d LAYER 2 (filter)

From sample T2013899 and the following procedure (LAYER 2 (filter))

Washing and drying

Date of ending the test 29-06-2020

Standard used ISO 6330 (2000) + A1 (2008), ISO 6330 (2012)

Product standard NBN DTD S 65-001 (2020)

Deviation from the standard 30 minutes at 60°C

Apparatus Wascator FOM 71 (type A)
Used detergent ECE detergent (Type 3)
Washing method and 6N- 60°C (2012)

temperature

Drying method $F = \text{tumble dry } (\bullet) (2012)$

Number of washing cycles 5 Mass of the test specimens 417 g

Remark Washing always occurs with a ballast type III 100% PES

regardless of the composition of the fabric.

T2013900_01d LAYER 3 (lining)

From sample T2013900 and the following procedure (LAYER 3 (lining))

Washing and drying

Date of ending the test 29-06-2020



Standard used ISO 6330 Product standard NBN DTI

Deviation from the standard

Apparatus Used detergent Washing method and

temperature

Drying method

Number of washing cycles Mass of the test specimens

Remark

ISO 6330 (2000) + A1 (2008), ISO 6330 (2012) NBN DTD S 65-001 (2020)

30 minutes at 60°C

Wascator FOM 71 (type A) ECE detergent (Type 3) 6N- 60°C (2012)

 $F = \text{tumble dry } (\bullet) (2012)$

350 g

Washing always occurs with a ballast type III 100% PES

regardless of the composition of the fabric.

M2013996

Sample composed of T2013898 (LAYER 1 (main fabric)) T2013899 (LAYER 2 (filter)) T2013900 (LAYER 3 (lining))

M2013997

Sample composed of T2013898_01d (LAYER 1 (main fabric)) T2013899_01d (LAYER 2 (filter)) T2013900_01d (LAYER 3 (lining))